
TABLE OF CONTENTS

VOLUME 1 (DIVISIONS 00 THROUGH 22)

DIVISION 00 — PROCUREMENT AND CONTRACTING REQUIREMENTS

- Document 00 01 01 Project Title Page
- Document 00 01 10 Table of Contents

DIVISION 01 — GENERAL REQUIREMENTS

- Section 01 10 00 Summary
- Section 01 14 00 Work Restrictions
- Section 01 21 00 Allowances
- Section 01 22 00 Unit Prices
- Section 01 23 00 Alternates
- Section 01 25 00 Substitutions and Product Options
- Section 01 31 19 Project Meetings
- Section 01 31 50 Electronic Project Management
- Section 01 32 16 Construction Schedule
- Section 01 32 33 Photographic Documentation
- Section 01 33 00 Submittal Procedures
- Section 01 35 16 Alteration Project Procedures
- Section 01 35 29 General Health and Safety
- Section 01 35 43 General Environmental Requirements
- Section 01 35 44 Spill Control
- Section 01 35 45 Refrigerant Compliance
- Section 01 41 00 Regulatory Requirements
- Section 01 41 17 Utilities Notification
- Section 01 42 00 References
- Section 01 43 39 Mock-Ups
- Section 01 45 00 Quality Control
- Section 01 45 29 Testing Laboratory Services
- Section 01 45 33 Code Required Special Inspections and Procedures
- Section 01 50 00 Temporary Facilities and Controls
- Section 01 51 01 Temporary Utilities
- Section 01 51 23 Heat During Construction
- Section 01 57 13 Soil Erosion and Sediment Control
- Section 01 57 23 Stormwater Pollution and Prevention Plan
- Section 01 66 00 Storage and Protection
- Section 01 71 23 Field Engineering
- Section 01 73 29 Cutting, Patching and Repair
- Section 01 74 00 Construction Waste Management
- Section 01 77 00 Project Closeout
- Section 01 78 22 Fixed Equipment Inventory
- Section 01 78 23 Operating and Maintenance Data
- Section 01 78 36 Warranties and Bonds
- Section 01 78 39 Record Documents
- Section 01 81 13 Sustainable Design Requirements
with attachments
- Section 01 81 19 Construction Indoor Air Quality
- Section 01 91 00 General Commissioning Requirements
- Section 01 91 15 Building Enclosure Commissioning Requirements

Section 01 95 00 BIM Coordination

DIVISION 02 — EXISTING CONDITIONS

Section 02 41 13 Selective Site Demolition
Section 02 41 19 Selective Demolition
Section 02 82 13 Asbestos Abatement
Section 02 83 14 Lead Safe Work Practices
Section 02 84 16 Miscellaneous Special Waste Removal

DIVISION 03 — CONCRETE

Section 03 01 36 Resurfacing and Patching of Concrete Slabs
Section 03 05 13 Concrete Sealers
Section 03 30 00 Cast In Place Concrete
Section 03 33 01 Cast In Place Concrete - Site

DIVISION 04 — MASONRY

Section 04 10 10 Site Stone
Section 04 25 00 Stone Unit Masonry
Section 04 92 00 Stone Masonry Restoration

DIVISION 05 — METALS

Section 05 12 00 Structural Steel Framing
Section 05 31 00 Steel Decking
Section 05 50 00 Metal Fabrications
Section 05 52 00 Miscellaneous Site Metal
Section 05 70 13 Decorative Metals – Brass / Bronze

DIVISION 06 — WOOD, PLASTICS AND COMPOSITES

Section 06 10 00 Rough Carpentry
Section 06 20 00 Finish Carpentry
Section 06 20 13 Exterior Finish Carpentry
Section 06 40 00 Architectural Woodwork
Section 06 48 46 Fire-Rated Wood Door Frames
Section 06 61 16 Solid Surfacing Requirements

DIVISION 07 — THERMAL AND MOISTURE PROTECTION

Section 07 13 53 Elastomeric Sheet Waterproofing
Section 07 16 16 Crystalline Waterproofing
Section 07 21 00 Thermal Insulation
Section 07 21 31 Closed Cell Sprayed Foam Insulation
Section 07 26 00 Vapor Retarders
Section 07 31 26 Slate Shingle Roofing
Section 07 54 23 Thermoplastic-Polyolefin (TPO) Roofing
Section 07 61 20 Field-Formed Standing Seam Metal Cladding
Section 07 62 29 Sheet Metal Flashing and Trim
Section 07 81 00 Applied Fireproofing
Section 07 81 43 Applied Intumescent Ignition Barrier
Section 07 84 00 Firestopping
Section 07 90 01 Sealant Joints - Site
Section 07 92 00 Joint Sealants

DIVISION 08 — OPENINGS

Section 08 05 13 Common Work Results – Installation Doors and Hardware



Section 08 11 13	Hollow Metal Doors and Frames
Section 08 14 16	Flush Wood Doors
Section 08 14 33	Stile and Rail Wood Doors
Section 08 14 34	Custom Fabricated Stile and Rail Wood Doors
Section 08 31 00	Access Doors and Panels
Section 08 51 13	Aluminum Windows
Section 08 31 30	Steel Windows
Section 08 71 00	Door Hardware
Section 08 81 23	Exterior Glass Glazing
Section 08 81 26	Interior Glass Glazing
Section 08 87 00	Glazing Surface Films
Section 08 90 00	Louvers and Vents

DIVISION 09 — FINISHES

Section 09 01 23	Plaster Patching and Repair
Section 09 01 66	Refinishing Wood Floors
Section 09 01 69	Terrazzo Restoration
Section 09 05 60	Common Work Results for Flooring
Section 09 21 17	Shaft Wall Assemblies
Section 09 22 16	Non-Structural Metal Framing
Section 09 24 00	Portland Cement Plastering (Stucco)
Section 09 29 00	Gypsum Board
Section 09 30 00	Tiling
Section 09 30 33	Stone Tiling
Section 09 51 00	Acoustical Ceilings
Section 09 58 13	Monolithic Acoustical Ceiling System
Section 09 64 33	Laminated Wood Flooring
Section 09 65 13	Resilient Base and Accessories
Section 09 65 19	Resilient Tile Flooring
Section 09 65 66	Resilient Athletic Flooring
Section 09 66 23	Resinous Matrix Terrazzo
Section 09 68 13	Tile Carpeting
Section 09 81 00	Acoustical Insulation
Section 09 91 00	Painting
Section 09 91 13	Exterior Painting
Section 09 91 23	Interior Painting Schedule

DIVISION 10 — SPECIALTIES

Section 10 11 16	Markerboards
Section 10 14 00	Signage
Section 10 21 13	Toilet Compartments
Section 10 28 13	Toilet Accessories
Section 10 40 00	Safety Specialties
Section 10 56 28	Bicycle Storage Racks
Section 10 81 13	Bird Control Devices

DIVISION 11 — EQUIPMENT

Section 11 31 00	Residential Appliances
Section 11 52 13	Projection Screens

DIVISION 12 — FURNISHINGS

Section 12 24 00	Window Shades
Section 12 32 00	Manufactured Wood Casework

Section 12 48 43 Entry Floor Mats

DIVISION 14 — VERTICAL TRANSPORTATION

Section 14 10 00 Dumbwaiter (Alternate)

Section 14 21 00 Traction Elevators

Section 14 42 16 Vertical Wheelchair Lift

DIVISION 21 — FIRE SUPPRESSION

Section 21 05 17 Sleeves and Sleeve Seals for Fire Suppression Piping

Section 21 05 18 Escutcheons for Fire Suppression Piping

Section 21 05 23 General-Duty Valves for Fire Protection Piping

Section 21 05 53 Identification for Fire Suppression Piping and Equipment

Section 21 11 00 Facility Fire-Suppression Water-Service Piping

Section 21 12 00 Fire-Suppression Standpipes

Section 21 13 13 Wet-Pipe Sprinkler Systems

Section 21 13 16 Dry-Pipe and Pre-Action Sprinkler Systems

DIVISION 22 — PLUMBING

Section 22 05 00 Common Work Results for Plumbing

Section 22 05 13 Common Motor Requirements for Plumbing Equipment

Section 22 05 16 Expansion Fittings and Loops for Plumbing Piping

Section 22 05 17 Sleeves and Sleeve Seals for Plumbing Piping

Section 22 05 18 Escutcheons for Plumbing Piping

Section 22 05 19 Meters and Gages for Plumbing Piping

Section 22 05 23 General-Duty Valves for Plumbing Piping

Section 22 05 29 Hangers and Supports for Plumbing Piping and Equipment

Section 22 05 53 Identification for Plumbing Piping and Equipment

Section 22 07 19 Plumbing Piping Insulation

Section 22 08 00 Plumbing System Commissioning

Section 22 11 16 Domestic Water Piping

Section 22 11 19 Domestic Water Piping Specialties

Section 22 11 23 Domestic Water Pumps

Section 22 13 16 Sanitary Waste and Vent Piping

Section 22 13 19 Sanitary Waste Piping Specialties

Section 22 14 13 Facility Storm Drainage Piping

Section 22 14 23 Storm Drainage Piping Specialties

Section 22 14 29 Sump Pumps

Section 22 40 00 Plumbing Fixtures

VOLUME 2 (DIVISIONS 23 THROUGH 33)

DIVISION 23 — HEATING, VENTILATING AND AIR CONDITIONING

Section 23 05 00 Common Work Results for HVAC

Section 23 05 13 Common Motor Requirements for HVAC Equipment

Section 23 05 16 Expansion Fittings and Loops for HVAC Piping

Section 23 05 17 Sleeves and Sleeve Seals for HVAC Piping

Section 23 05 18 Escutcheons for HVAC Piping

Section 23 05 19 Meters and Gages for HVAC Piping

Section 23 05 23 General-Duty Valves for HVAC Piping

Section 23 05 29 Hangers and Supports for HVAC Piping and Equipment

Section 23 05 48 Vibration and Seismic Controls for HVAC Piping and
Equipment

Section 23 05 53	Identification for HVAC Ductwork, Piping and Equipment
Section 23 05 93	Testing, Adjusting and Balancing for HVAC
Section 23 07 13	Duct Insulation
Section 23 07 16	HVAC Equipment Insulation
Section 23 07 19	HVAC Piping Insulation
Section 23 08 00	HVAC System Commissioning
Section 23 08 01	Building Automation System (BAS) Commissioning
Section 23 09 23	Direct Digital Control (DDC) System for HVAC
Section 23 09 23.11	Control Valves
Section 23 09 23.12	Control Dampers
Section 23 09 23.13	Energy Meters
Section 23 09 23.14	Flow Instruments
Section 23 09 23.16	Gas Instruments
Section 23 09 23.17	Level Instruments
Section 23 09 23.18	Leak Detection Instruments
Section 23 09 23.19	Moisture Instruments
Section 23 09 23.21	Motion Instruments
Section 23 09 23.22	Position Instruments
Section 23 09 23.23	Pressure Instruments
Section 23 09 23.24	Speed Instruments
Section 23 09 23.27	Temperature Instruments
Section 23 09 23.30	Architectural Lighting Control System <i>with Lighting Control Systems Appendix A and B</i>
Section 23 09 23.33	Vibration Instruments
Section 23 09 23.43	Weather Stations
Section 23 21 13	Hydronic Piping
Section 23 21 16	Hydronic Piping Specialties
Section 23 21 23	Hydronic Pumps
Section 23 22 13	Steam and Condensate Heating Piping
Section 23 22 16	Steam and Condensate Heating Piping Specialties
Section 23 22 23	Steam Condensate Pumps
Section 23 25 00	HVAC Water Treatment
Section 23 29 23	Variable-Frequency Motor Controllers
Section 23 31 13	Metal Ducts
Section 23 33 00	Air Duct Accessories
Section 23 34 16	Centrifugal HVAC Fans
Section 23 36 00	Air Terminal Units
Section 23 37 13	Diffusers, Registers and Grilles
Section 23 41 00	Particulate Air Filtration
Section 23 57 00	Heat Exchangers for HVAC
Section 23 73 13.19	Custom, Indoor Central-Station Air Handling Units
Section 23 82 16.11	Hydronic Air Coils
Section 23 82 19	Fan Coil Units
Section 23 82 39	Unit Heaters
Section 23 83 16	Radiant Heating Hydronic Piping

DIVISION 26 — ELECTRICAL

Section 26 05 00	Common Work Results for Electrical
Section 26 05 13	Medium-Voltage Cables
Section 26 05 19	Low-Voltage Electrical Power Conductors and Cables
Section 26 05 23	Control-Voltage Electrical Power Cables
Section 26 05 26	Grounding and Bonding for Electrical Systems
Section 26 05 29	Hangers and Supports for Electrical Systems

Section 26 05 33	Raceways and Boxes for Electrical Systems
Section 26 05 43	Underground Ducts and Raceways for Electrical Systems
Section 26 05 44	Sleeves and Sleeve Seals for Electrical Raceways and Cabling
Section 26 05 53	Identification for Electrical Systems
Section 26 05 73	Overcurrent Protective Device Coordination Study and Arc Flash Hazard Analysis
Section 26 08 00	Electrical System Commissioning
Section 26 11 16	Secondary Unit Substations with Switchgear Secondary
Section 26 13 26	Medium-Voltage Switchgear
Section 26 24 13	Switchboards
Section 26 24 16	Panelboards
Section 26 27 26	Wiring Devices
Section 26 28 13	Fuses
Section 26 28 16	Enclosed Switches and Circuit Breakers
Section 26 36 00	Transfer Switches
Section 26 43 13	Surge Protection for Low-Voltage Electrical Power Circuits
Section 26 51 13	Architectural Luminaires, Sources and Components <i>with Appendix Luminaire Schedule and Cutsheets</i>

DIVISION 27 — COMMUNICATIONS

Section 27 00 00	Communications <i>with Appendix</i>
Section 27 41 00	Audiovisual System

DIVISION 28 — ELECTRONIC SAFETY AND SECURITY

Section 28 00 00	Security
Section 28 05 13	Conductors and Cables for Fire Alarm
Section 28 46 21.11	Addressable Fire Alarm Systems

DIVISION 31 — EARTHWORK

Section 31 00 00	Earthwork
Section 31 23 13	Subgrade Preparation in Planting Areas

DIVISION 32 — EXTERIOR IMPROVEMENTS

Section 32 12 16	Hot Mix Asphalt (HMA) Pavements
Section 32 13 13	Reinforced Concrete Pavement
Section 32 14 40	Stone Unit Paving Mud Set
Section 32 16 40	Stone Curb
Section 32 30 00	Site Furnishings
Section 32 91 13	Planting Soil
Section 32 91 19	Landscape Grading
Section 32 92 00	Seeded Turf
Section 32 92 50	Sod
Section 32 93 00	Planting

DIVISION 33 — UTILITIES

Section 33 05 23	Pipe Bursting
Section 33 14 00	Chilled Water Distribution
Section 33 30 00	Sanitary Sewerage
Section 33 40 00	Storm Sewerage

End - Table of Contents

Section 08 51 30
STEEL WINDOWS



PART 1 - GENERAL

1.1 GENERAL PROVISIONS

- A. The Contract Forms, and Conditions of the Contract provided by Cornell University, and applicable parts of Division 1 – GENERAL REQUIREMENTS, shall be included in and made a part of this Section.
- B. Examine all Drawings and all other Sections of the Specifications for requirements therein affecting the work of this Section.

1.2 SUMMARY

- A. Furnish and install the following:
 - 1. Fire Rated Steel Windows (Fixed Lite) – 45-Minute UL Labeled
 - 2. All glass and glazing materials for steel fire rated windows, factory-installed to the fullest extent possible.
 - 3. Accessories including shimming, fasteners, sealants required for installation.

1.3 RELATED REQUIREMENTS

- A. Section 01 74 19 - CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL: Procedural and administrative requirements for construction and demolition recycling.
- B. Section 01 81 13 - SUSTAINABLE DESIGN REPORTING: Special administrative and procedure requirements related to the Owner's LEED v4.1, LEED for Building Design and Construction, LEED BD+C certificate goals.
- C. Section 02 41 19 - SELECTIVE DEMOLITION: Removal of existing wall construction to receive work of this Section 08 51 13.
- D. Section 05 50 00 - METAL FABRICATIONS: Steel lintels.
- E. Section 06 10 00 - ROUGH CARPENTRY: Wood blocking.
- F. Section 07 21 00 - THERMAL INSULATION: Perimeter vapor and air seal between window frame and adjacent construction.
- G. Section 07 92 00 - JOINT SEALANTS: Interior perimeter sealant and back-up materials.
- H. Section 08 51 13 – ALUMINUM WINDOWS
- I. Section 08 81 23 - EXTERIOR GLASS GLAZING: Requirements for glass and glazing types.
- J. Section 09 91 00 - PAINTING: Field painting of interior surface of infill panel and surfaces.

1.4 REFERENCES

- A. Comply with applicable requirements of the following standards and those others reference in this Section, under the provisions of Section 01 42 00 – REFERENCES. Where these standards conflict with other specified requirements, the most restrictive requirements shall govern.
1. ASTM A 569 Steel, Carbon (0.15 Maximum, Percent), Hot-Rolled Sheet and Strip Commercial Quality
 2. ASTM A 653 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 3. ASTM B 633 Electrodeposited Coatings of Zinc on Iron and Steel
 4. ASTM B 766 Electrodeposited Coatings of Cadmium
 5. ASTM E 119 Methods for Fire Tests of Building Construction and Materials
 6. ASTM E 163 Methods for Fire Tests of Window Assemblies
 7. NFPA 80 Fire Doors and Windows
 8. NFPA 101 Safety to Life from Fire in Buildings and Structures
 9. NFPA 251 Fire Tests of Building Construction and Materials
 10. NFPA 257 Fire Test of Window Assemblies
 11. UL 9 Fire Tests of Window Assemblies

1.5 SUBMITTALS

- A. Submit the following under provisions of Section 01 33 00 – SUBMITTAL PROCEDURES:
1. Literature: Manufacturer's product data sheets, specifications, performance data, test reports, physical properties for each item furnished.
 2. Shop drawings: Show sufficient detail to show fabrication, installation, anchorage, and interface of the work of this Section with the work of adjacent trades.
 - a. ¼ inch scale elevations of each window.
 - b. Large scale design details of each window type: indicating sizes, types, and gauges of all metal components: glazing details: indicating types and thickness of glass; bracing and stabilizing members; attachment clips and brackets; and complete installation details.
 - c. Furnish all details bearing dimensions of actual measurements taken at the project.
 3. Selection Samples: Provide three physical samples as requested by Architect for initial selection of colors and finishes, based on color range provided by Architect.
 4. Verification samples:
 - a. Full size glazed window sample for Architect's review and approval prior to start of window fabrication and prior to fabrication of mock-up units.
 5. LEED Submittal Requirements:
 - a. Materials & Resources Credit 4, Building Product Disclosure & Optimization-Material Ingredients:

- 1) Recycled Content:
 - a) Provide manufacturers' product documentation that includes recycled content claims for the products contributing towards compliance. Claims must conform to the definition in ISO 14021-1999, Environmental Labels and Declarations, Self-Declared Environmental Claims.
 - b) Complete "LEED Materials Documentation Sheet" with MRc3 Option 2 information for products with recycled content installed in the building.
 - 2) Provide manufacturers' product documentation for each product having a publicly available material inventory down to at least 0.1% or 1000 ppm.
 - a) Documentation should be in the form of one of the following:
 - b) A publicly available inventory of all ingredients identified by name and Chemical Abstract Service Registration Number (CASRN)
 - c) A published, complete Health Product Declaration in compliance with the Health Product Declaration Open Standard.
 - d) Material Health Certificate or Cradle to Cradle Certification under standard version 3 or later with a Material Health Achievement level at the Bronze level or higher.
 - e) A Declare product label indicating that all ingredients have been evaluated and disclosed down to 1000 ppm.
 - f) Cradle to Cradle Material Health Certificate at the Bronze Level or higher
 - 3) Complete "LEED Materials Documentation Sheet" with MRc2 information for each product having an EPD.
- b. Indoor Environmental Quality Credit 3: Low-Emitting Materials (adhesives and sealants):
- 1) Provide manufacturers' or third-party certification of testing to and compliance with the California Department of Public Health (CDPH) Standard method v1.2-2017, that includes the following information:
 - a) The exposure scenario used to determine compliance.
 - b) The range of total VOCs after 14 days, measured as specified in the CDPH Standard Method v1.2: 0.5 mg/m³ or less; Between 0.5 and 5.0 mg/m³; or 5.0 mg/m³ or more
 - c) Laboratory accreditation under ISO/IEC 17025.
 - d) Claims of compliance for wet-applied products must state the amount applied in mass per surface area
 - 2) Provide MSDS or other manufacturer documentation with disclosure of VOC content for all wet-applied products.
 - 3) Complete "LEED Materials Documentation Sheet" with IEQc2 information for adhesives/sealants installed within the waterproofing membrane.
6. Warranties: Submit warranties under provisions of Section 01 78 36 – WARRANTIES AND BONDS.

1.6 QUALITY ASSURANCE

- A. The window assemblies shall be by a single recognized manufacturer specializing in and regularly engaged in the production of steel work of type and quality specified. The design and details as shown on the drawings and the model numbers specified herein are to establish the standards of design and quality and not to limit competition.
- B. Installer Qualifications: Experienced in performing work of this section who has specialized in installation of work similar to that required for this project.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Delivery:
 - 1. Manufacturer's original, unopened, undamaged containers, identification labels intact. Inspect for damage upon delivery.
 - 2. Handle and store products according to manufacturer's recommendations.
- B. Storage and Protection:
 - 1. Store framing and glazing materials in manner to keep them dry, protected from weather, direct sunlight, surface contamination, corrosion and damage from construction traffic and other causes.
 - 2. Sequence fabrication and deliveries to avoid delays in construction schedule, and to minimize time of on-site storage.

1.8 FIELD MEASUREMENTS

- A. Check dimensions of all existing openings by accurate field measurement; provide schedule and shop drawings as specified under Submittals (Article 1.5). Where practical check dimensions of new openings check actual in situ framing work, by accurate field measurement. Show recorded measurements on shop drawings. Do not fabricate windows until shop drawings and shop schedule is submitted and reviewed by Architect. Coordinate fabrication schedule with construction progress as directed by the Contractor. When it is necessary to proceed with the fabrication of window in new construction, without field measurements, coordinate and control installation tolerances to ensure proper fit of the work of this Section.
- B. Verify that field measurements are as indicated on approved shop drawings.

1.9 SEQUENCING AND SCHEDULING

- A. Coordinate work of this Section with that of other trades, affecting or affected by this work, and cooperate with the other trades as is necessary to assure the steady progress of work.
- B. Before proceeding with installation work, inspect all project conditions and all work of other trades to assure that all such conditions and work are suitable to satisfactorily receive the work of this Section and notify the Architect in writing of any which are not. Do not proceed further until corrective work has been completed or waived.

1.10 WARRANTY

- A. Warranties: Provide the following warranties under provisions of Section 01 78 36 – WARRANTIES AND BONDS.
 - 1. Total window assemblies: Manufacturer’s written warranty for steel windows, covering repair or replacement of any unit which leaks or exhibits defects in materials, finish, design, for a period of 10 years from date of substantial completion of the General Contract.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturers: Subject to compliance with the requirements specified herein, manufacturers offering products which may be incorporated in the work include the following, or approved equal:
 - 1. Optimum Window Mfg Corp, 28 Canal St; Ellenville, NY 12428, product “FR55”/”FR6000”
 - 2. Fyre-Tec; 701 Centennial Road; Wayne, NE 68787, product “950 Series Fixed Lite Windows”.

2.2 PERFORMANCE REQUIREMENTS

- A. Glazing material shall be compatible with steel, and shall not require painting.
- B. Fire-rated windows shall conform to UL-9 and shall be labeled with a 3/4 - hour fire-test rating as specified in the window schedule. Units shall be designed and fabricated to meet glass sizes, window sizes, and opening dimensions established by NFPA 80.

2.3 MATERIALS

- A. Steel Frames and Inserts
 - 1. Steel frames shall be fabricated from roll-formed galvanized lock-forming quality steel per ASTM A 653.
 - 2. Frame corners shall mitered and welded. Integral muntins where required shall be galvanized roll-formed material fitted and welded.
- B. Formed Component Parts
 - 1. Formed component parts shall be hot-rolled sheet steel conforming to ASTM A 569, commercial quality with a minimum of 0.15 percent carbon.
 - 2. Sheet steel shall be zinc coated (galvanized) by the hot-dip process in accordance with ASTM A 653 or ASTM A 924.
- C. Screws and Bolts
 - 1. Screws and bolts shall conform to ASTM B 766, ASME B18.6.3 and ASME B18.6.4.
- D. Fasteners

1. Fastening devices shall be window manufacturer's design made from, cadmium-plated steel, zinc-plated steel, nickel/chrome-plated steel or magnetic stainless steel.
 - E. Window Anchors
 1. Anchors for installing windows shall be stainless steel or hot-dip zinc coated steel conforming to ASTM A 123.
 - F. Glass and Glazing materials
 1. Fire-protection-rated glass or thickness and types scheduled in the Drawings and as specified in Section 08 81 23 EXTERIOR GLASS GLAZING.
- 2.4 FABRICATIONS
- A. Fabricate windows in accordance with approved shop drawings.
 - B. Frame sections shall be one-piece sections with corners mitered, welded and dressed smooth.
 - C. Required muntins shall be securely welded to the frame members and at all intersections.
 - D. All windows shall be designed for inside glazing.
 - E. All windows shall be factory glazed with UL labeled glass meeting or exceeding the hourly rating required for the frame label. Individual lites shall display a UL label permanently affixed and in accordance with the requirements of the International Building Code and NFPA 80.
- 2.5 FINISHES
- A. Finish Coat – Manufacturer's Standard Color
 1. Steel windows, fins, mullions, cover plates and associated parts shall be cleaned, pre-treated with iron phosphate and factory powder coated and cured with a manufacturer's standard color in a dry film thickness of not less than 0.050 mm (2.0 mil).

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Inspect all surfaces and verify that wall openings and adjoining air and vapor seal materials are ready to receive work of this Section.
- B. Beginning of installation means acceptance of existing conditions.
- C. Notify the Architect immediately of conditions that may adversely affect the window installation. Correct conditions prior to installing windows

3.2 INSTALLATION

- A. Steel windows shall be installed in accordance with approved shop drawings and manufacturer's approved recommendations.

- B. Fire-rated windows shall be installed in compliance with NFPA 80 and NFPA 101.
- C. Attach window frame and shims to perimeter opening to accommodate construction tolerances and other irregularities.
- D. Align windows plumb and level, free of warp or twist. Maintain dimensional tolerances, aligning with adjacent work.
- E. Ensure that all metal-to-metal and metal-to-glass joints are completely weatherproof, and that adequate provisions have been made to permit expansion and contraction in the metal.
- F. Verify that weep features at the bottom of the sills are opened at least 1/8" x 1".

3.3 ADJUSTING AND CLEANING

- A. Steel window finish and glass shall be cleaned on interior and exterior sides in accordance with window manufacturer's recommendation. Alkaline, abrasive or brick wash agents shall not be used.

3.4 PROTECTION

- A. Protect installed products and finished surfaces from damage during construction.
- B. Touch-up any abraded surface of the window finish with air dry paint furnished by the window manufacturer.

End of Section

Section 08 81 23
EXTERIOR GLASS GLAZING

PART 1 – GENERAL

1.1 GENERAL PROVISIONS

- A. The Contract Forms, and Conditions of the Contract provided by Cornell University, and applicable parts of Division 1 - GENERAL REQUIREMENTS, shall be included in and made a part of this Section.
- B. Examine all Drawings and all other Sections of the Specifications for requirements therein affecting the work of this Section.

1.2 SUMMARY

- A. General requirements and definition of glass types for glazing work specified under other individual specifications.
 - 1. Insulated glass in aluminum windows.
 - 2. Insulated glass in exterior doors.
- B. Furnish and install the following:
 - 1. All materials required to properly install glass furnished hereunder, including sealant, tapes, setting blocks, and spacers.
- C. Work of this section includes installation of glazing beads furnished under related sections.

1.3 RELATED REQUIREMENTS

- A. Section 01 74 19 - CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL: Procedural and administrative requirements for construction and demolition recycling.
- B. Section 01 81 13 - SUSTAINABLE DESIGN REPORTING: Special administrative and procedure requirements related to the Owner's *LEED v4.1, LEED for Building Design and Construction, LEED BD+C* certificate goals.
- C. Section 06 10 00 - ROUGH CARPENTRY: Installation of steel door frames.
- D. Section 06 20 00 - FINISH CARPENTRY: Installation of doors.
- E. Section 07 92 00 - JOINT SEALANTS: Requirements for sealants and backing materials.
- F. Section 08 11 13 - HOLLOW METAL DOORS AND FRAMES: Steel doors, door and window frames, and related glazing stops, for both fire-resistance rated (labeled) and non-rated (labeled) conditions.
- G. Section 08 14 33 - STILE AND RAIL WOOD DOORS.
- H. Section 08 14 34 - CUSTOM FABRICATED STILE AND RAIL WOOD DOORS.
- I. Section 08 51 13 – ALUMINUM WINDOWS.

- J. Section 08 14 34 – CUSTOM FABRICATED STILE AND RAIL WOOD DOORS AND FRAMES.
- K. Section 08 81 23 - EXTERIOR GLASS GLAZING.
- L. Section 10 28 13 - TOILET ACCESSORIES: Framed mirrors.

1.4 REFERENCES

- A. Referenced Standards: Comply with applicable requirements of the following standards and those others referenced in this Section, under the provisions of Section 01 42 00 - REFERENCES. Where these standards conflict with other specified requirements, the most restrictive requirements shall govern.
 - 1. AAMA 804.1 - Ductile Back-Bedding Compound.
 - 2. ASTM C 1036 - Flat Glass.
 - 3. ASTM C 1048 - Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass.
 - 4. ASTM E 546 - Test Method For Frost Point of Sealed Insulating Glass Units.
 - 5. ASTM E 576 - Test Method for Dew/Frost Point of Sealed Insulating Glass Units in Vertical Position.
 - 6. ASTM E 2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation.
 - 7. ANSI Z97.1 - Safety Performance Specifications and Methods of Test for Safety Glazing Used in Buildings.
 - 8. Federal Safety Standards for Architectural Glazing Materials 16CFR1201.
 - 9. FS TT-S-001543A - Sealing Compound, Silicone Rubber Base.
 - 10. IGCC: Certified Products Directory, and Certification Guidelines.
 - 11. NFPA Publication 80 - Fire Doors and Windows.
 - 12. SGCC: Certified Products Directory, and Certification Guidelines.
- B. Inclusionary References: The following reference materials are hereby made a part of this Section by reference thereto:
 - 1. GANA Laminated Glazing Reference Manual (2009 edition).
 - 2. GANA - Glazing Manual (50th Anniversary edition).
 - 3. SIGMA - Vertical Glazing Guidelines, Number A3000-87.
 - 4. Consumer Product Safety Commission (CPSC) 16CFR 1201 Code of Federal Regulations for Architectural Glazing Materials.

1.5 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. General: Coordinate the work of this Section with the respective trades responsible for installing interfacing and adjoining work for proper sequence of installation, and ensure that the work performed hereunder is acceptable to such trades for the installation of their work.
- B. Sequencing:
 - 1. Field Measurements

- a. Take field measurements before preparation of shop drawings and fabrication, where possible, to ensure proper fitting of Work.
- b. Allow for adjustments within specified tolerances wherever taking of field measurements before fabrication might delay Work.

1.6 SUBMITTALS

- A. Information and Review Submittals: Submit the following under provisions of Section 01 33 00 - SUBMITTAL PROCEDURES:
 1. Product Data:
 - a. Product data sheets on glazing products: Provide chemical, functional, and environmental characteristics, size limitations, special application requirements. Identify available colors.
 - b. Sample Warranty: Provide copies of manufacturers' actual warranties for all materials to be furnished under this Section, clearly defining all terms, conditions, and time periods for the coverage thereof.
 2. Shop Drawings: Show sufficient detail to show fabrication, installation, anchorage, and interface of the work of this Section with the work of adjacent trades.
 - a. Plans and elevations 1/4 inch scale of each type of glazing assembly, and mirror assembly; indicate dimensions, and reference details. Verify dimensions with field measurements.
 3. Verification Samples:
 - a. 12 x 12 inch pieces of each specified type and thickness of glass, bearing labels indicating locations where each type of glass will be used.
 - b. Glazing tape: 12 inch length of specified type and size.
 4. Certificates: Manufacturer's written certification stating that the materials installed, meet or exceed the requirements specified under this Section.
 5. Source Quality Control Submittals:
- B. Closeout Submittals: Submit the following under provisions of Section 01 78 00 - CLOSEOUT SUBMITTALS.
 1. Bonds and Warranty Documentation:
 - a. Manufacturer's Warranties and Guarantees as specified elsewhere herein this Section.

1.7 QUALITY ASSURANCE

- A. General: Perform glazing work in accordance with GANA Glazing Manual, SIGMA and LSGA standards for glazing and installations methods.
 1. Notify the Architect where conflicts apply between referenced standards and existing materials, and existing methods of construction.
- B. Glass Labeling:
 1. General: Manufacturer's Label shall be, acid-etched, sandblasted, ceramic-fired, laser-etched, embossed, or other similar type which, once applied, cannot be removed without being destroyed.

- a. Safety glass: Label tempered and laminated safety glass with permanent manufacturer's label on each light with the mark visible after installation. Furnish SGCC certification for safety glass in compliance with CPSC 16 CFR 1201 Cat 1 or Cat 11, or ANSI Z-97.1.
 2. Fire-rated glass: Label each individual glazing unit with appropriate UL, Warnock Hersey, or other approval labeled markings with the listing mark visible after installation.
 - C. Qualifications:
 1. Installer/Applicator: Minimum of 3 years documented experience demonstrating previously successful work of the type specified herein.
- 1.8 DELIVERY, STORAGE AND HANDLING
- A. Delivery and Acceptance Requirements:
 1. Do not deliver items to the site, until all specified submittals have been submitted to, and approved by, the Architect.
 2. Deliver materials in labeled, protective packages, when and as required.
 - B. Storage and Handling Requirements:
 1. Store and handle in strict compliance with manufacturer's instructions and recommendations of GANA Glazing Manual. Use clean gloves and tools when handling materials, avoid contamination. Use rolling blocks and suction cups to move glass units not in shipping crates.
 - a. Carefully store materials to avoid overloading any building component or structure.
 - b. Do not unpack material until it is to be set, unless un-packing is required for inspection by the Architect.
 2. Protect factory finished materials from damage due to moisture, direct sunlight, excessive temperatures, surface contamination, corrosion and damage from construction operations and other causes.
- 1.9 SITE CONDITIONS
- A. Do not install glazing when ambient temperature is less than 50 degrees Fahrenheit.
 - B. Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.
- 1.10 WARRANTY
- A. Warranties: Provide the following warranties under provisions of Section 01 78 36 – WARRANTIES AND BONDS.
 - B. Manufacturer Warranty/Guarantee: All shall include replacement of defective glass and mirrors, and delivery of replacement glass products furnished f.o.b. from point of manufacturer to project site.
 1. Insulating Glass: Manufacturer's 10 year written guarantee covering insulating glass against defects in materials and workmanship, including failure of seals effective on date of original factory shipment to site.

- a. Provide coverage in Guarantee for manufacturing defects, including failure of hermetic seal of air space (except by glass breakage) as evidenced by intrusion of dirt or moisture, internal condensation or fogging, deterioration of protected internal glass coating or other visual indications of seal failure or performance.
2. Laminated glass: Manufacturer's 4 year written guarantee covering against defects in materials and workmanship of laminated glass and replacement of the same. Warranty shall be effective from date of original factory shipment to site.
 - a. Provide coverage in Guarantee for manufacturing defects, including failure of laminated glass units as evidenced by edge separation, delamination, or discoloration of inner layer.

PART 2 - PRODUCTS

2.1 GLASS - GENERAL

- A. General requirements for glass: Of domestic and foreign manufacture, conforming to the referenced standards and with the additional requirements specified herein; factory labeled on each pane stating the strength, type, thickness and quality; with all labels remaining on glass until final cleaning.
 1. Glass thickness shown and heat treatment specified are minimum requirements. Provide glass thickness and heat treatment as required to meet specified performance criteria, State and local codes and ordinances.
- B. Insulated Glass Units: Conform to Class CBA of Insulating Glass Certification Council (IGCC), with a hermetically sealed dehydrated sealed air space, and tested in accordance with ASTM E 2190.
- C. Float Glass: Comply with ASTM C 1036, Class 1 clear, quality q3 glazing select.
- D. Heat Strengthened Glass: Comply with ASTM C 1048 HS, heat strengthened, Class 1 clear, quality q3 glazing select.
- E. Tempered Glass: Comply with ASTM C 1048 FT, fully tempered, Class 1 clear, quality q3 glazing select, conforming to ANSI Z97.1.
- F. Laminated glass: consisting of an outer face and inner face of specified glass, factory laminated to polyvinyl butyl (PVB) interlayer equal to Monsanto "Saflex" or DuPont "Butacite", or DuPont high strength interlayer "SentryGlassPlus". Certified by Safety Glazing Certification Council. Glass shall be free from foreign substances and air pockets.

2.2 REQUIREMENTS FOR SAFETY GLASS

- A. Safety Glass (fully tempered glass or laminated) glass is required at conditions identified by applicable codes, which include, but are not limited to the following:
 1. Glazing in swinging doors except jalousies.
 2. Glazing in fixed and sliding panels of sliding patio door assemblies and panels in other doors, including walk-in closets and wardrobes.
 3. Glazing in storm doors.
 4. Glazing in unframed swinging doors.

5. Glazing in doors and enclosures for hot tubs, whirlpools, saunas, steam rooms, bathtubs and showers.
6. Glazing in any portion of a building wall enclosing these above compartments where the exposed edge of the glazing is less than 60 inches above a standing surface.
7. Glazing in a individual fixed or operable panel adjacent to a door where the nearest exposed edge of the glazing is within a 24-inch arc of either vertical edge of the door in a closed position and where the bottom exposed edge of the glazing is less than 60 inches above a walking surface. (panels where there is an intervening wall or other permanent barrier between the door and the glazing are exempt.)
8. Glazing in an individual fixed or operable panel where the exposed area of an individual pane is greater than 9 square feet and the exposed bottom edge is less than 18 inches above the floor, the exposed top edge is greater than 36 inches above the floor, and one or more walking surface(s) are within 36 inches horizontally of the plane of the glazing. Exceptions include a panel with a protective bar (1-1/2 inches or more in height and capable of withstanding a horizontal load of 50 pounds per linear foot without contacting the glass installed on the accessible sides of the glazing 34 inches to 38 inches above the floor), and an outboard pane in insulating glass units or multiple glazing where the bottom exposed edge of the glass is 25 feet or more above any grade, roof, walking surface of other horizontal or sloped surface adjacent to the glass interior.
9. Glazing in guards and railings, including structural baluster panels and nonstructural in-fill panels, regardless of height above a walking surface.
10. Glazing in walls and fences enclosing indoor and outdoor swimming pools and spas when the bottom edge of the glazing on the pool side is less than 60 inches above a walking surface on the pool side of the glazing and the glazing is within 60 inches horizontally of a water's edge.
11. Glazing adjacent to stairways, landings and ramps when it is within 36 inches horizontally of a walking surface, within 60 inches horizontally of a bottom tread of a stairway in any direction, and the bottom edge is less than 60 inches above the plane of the adjacent walking surface (or stairway, measured from the nose of the tread).

2.3 GLASS – TYPES

A. Glass Type GL-1: Insulated double “Low-E,” glass 1 inch thick units with internal simulated divided lights coordinated and aligned with window muntins:



1. Basis of Design: ~~Vitre Architectural Glass, Pittsburgh PA (formerly PPG)~~ “Solarban 70XL (2)”- **Guardian Industries Corporation, Auburn Hills, MI., product “SNX62/27”.**
2. Components
 - a. Outer layer: 1/4 inch (6 mm) thick heat-strengthened clear glass, with Low-E sputter coating on number 2 surface.
 - 1) Provide aluminum muntins on number 1 surface (surface applied to glass, or mechanically fastened to window sash), 1/2 inch flat stock, and internal floating grid between number 2 and 3 surfaces.
 - b. Inner layer: 1/4 inch (6 mm) thick clear heat-strengthened glass.



- c. Air space: 1/2 inch (13 mm) thick.
 - 1) Gas fill: 90% Argon/10% Air.

B. Glass Type GL-2 - Insulated Glass with frosted appearance: 1 inch thickness, with internal simulated divided lights coordinated and aligned with window muntins:



- 1. Basis of Design: Same as Glass Type 1, as modified herein below.
 - a. Outer layer: 1/4 inch (6 mm) thick heat-strengthened clear glass, with Low-E sputter coating on number 2 surface.
 - 1) Provide aluminum muntins on number 1 surface (surface applied or mechanically fastened), 1/2 inch flat stock, and internal floating grid between number 2 and 3 surfaces.
 - b. Inner layer: 1/4 inch (6 mm) thick clear heat-strengthened glass with laminated "obscure" frosted laminated on number 3 surface..
 - 1) 'Frosted' Laminate: Equal to Eastman Chemical Company (Saflex Brand), St. Louis, MO., product "Vanceva Artic Snow."
 - c. Air space: 1/2 inch (13 mm) thick.
 - 1) Gas fill: 90% Argon/10% Air.

b. Inner layer: 1/4 inch (6 mm) thick clear heat-strengthened glass with laminated "obscure" frosted laminated on number 3 surface..
1) 'Frosted' Laminate: Equal to Eastman Chemical Company (Saflex Brand), St. Louis, MO., product "Vanceva Artic Snow."

C. Glass Type GL-3 (areaways): Insulated double "Low-E," glass 1 inch thick units:

- 1. Basis of Design: ~~Vitre Architectural Glass, Pittsburgh PA (formerly PPG)~~  "Solarban 70XL (2)" - **Guardian Industries Corporation, Auburn Hills, MI., product "SNX62/27"**.
- 2. Components
 - a. Outer layer: 1/4 inch (6 mm) thick heat-strengthened clear glass, with Low-E sputter coating on number 2 surface.
 - b. ~~Inner layer: 1/4 inch (6 mm) thick clear heat-strengthened glass.~~ 
 - c. Air space: 1/2 inch (13 mm) thick.
 - 1) Gas fill: 90% Argon/10% Air.

D. Glass Type GL-4: Insulated double "Low-E," glass ~~1 inch~~ thick units: **3/4 inch**

- 1. Basis of Design: ~~Vitre Architectural Glass, Pittsburgh PA (formerly PPG)~~  "Solarban 70XL (2)" - **Guardian Industries Corporation, Auburn Hills, MI., product "SNX62/27", "Sungard IS 20"**
- 2. Components
 - a. Outer layer: 1/4 inch (6 mm) thick heat-strengthened clear glass, with pyrolytic Low-E sputter coating on number 2 surface. **SNX62/27** 
 - 1) Provide with exterior self adhesive Lead Caming Tape, came thickness to match existing caming on number 1 and 2 surfaces.
 - b. Inner layer: ~~1/4 inch (6 mm)~~ thick clear heat-strengthened glass. **5 mm, IS 20**
 - c. Air space: ~~1/2 inch (13 mm)~~ thick. **8 mm**
 - 1) Gas fill: 90% Argon/10% Air.

E. Glass Type GL-5 - Insulated Glass with frosted appearance: ~~1 inch~~ thickness, **3/4 inch** consisting of:

- 1. Basis of Design: Same as Glass Type 1, as modified herein below.
 - a. Outer layer: 1/4 inch (6 mm) thick heat-strengthened clear glass, with Low-E sputter coating on number 2 surface.

- 1) Provide with exterior self adhesive Lead Caming Tape, came thickness to match existing caming on number 1 and 2 surfaces.
 - b. Inner layer: ~~1/4 inch (6 mm)~~ thick clear heat-strengthened glass with **5 mm** laminated "obscure" frosted laminated on number 3 surface.
 - 1) 'Frosted' Laminate: Equal to Eastman Chemical Company (Saflex Brand), St. Louis, MO., product "Vanceva Artic Snow."
 - c. Air space: ~~1/2 inch (13 mm)~~ thick. **8 mm**
 - 1) Gas fill: 90% Argon/10% Air.
- F. Glass Type GL-6 – ~~Insulated Fire-rated Glass: 1 5/16 inch thickness, consisting of:~~
1. ~~Basis of Design: Same as Glass Type 1, as modified herein below.~~
 - a. ~~Outer layer: 1/4 inch (6 mm) thick heat strengthened clear glass, with Low-E sputter coating on number 2 surface.~~
 - 1) ~~Provide aluminum muntins on number 1 surface (surfaced applied or mechanically fastened), 1/2 inch flat stock, and internal floating grid between number 2 and 3 surfaces.~~
 - 2) ~~Inner layer: "Fire Protective Glass": 45 minute rated 3/4 inch transparent wire-less fire rated laminated ceramic glazing material with polished finish.~~
 - a) Basis of Design: Pilkington Pyrostop 25-260.
 - b) Conform with latest edition of ASTM E152, ASTM E163, NFPA-80, NFPA 252, NFPA 257, and glass to be labeled "O" or "W".
 - c) Conform with latest edition of NFPA 257 for Hose Stream Testing, and glass shall be labeled "H" designation.
 - d) Conforms to ANSI Z97.1 - Safety Performance Specifications and Methods of Test for Safety Glazing Used in Buildings.
 - e) In accordance with manufacturer's specifications, Firelite Plus must be glazed into frames with a similar rating, using silicone glazing compound which shall be supplied with the Firelite Plus material.
Permanently identify each individual glazing unit with a listing mark visible after installation.
 - b. ~~Air space: 1/4 inch (13 mm) thick.~~
 - 1) ~~Gas fill: 90% Argon/10% Air.~~
- G. Glass Type GL-7: Insulated double "Low-E," glass 1 inch thick units:
1. Basis of Design: ~~Vitro Architectural Glass, Pittsburgh PA (formerly PPG) "Solarban 70XL (2)";~~ **Guardian Industries Corporation, Auburn Hills, MI., product "SNX62/27".**
 2. Components
 - a. Outer layer: 1/4 inch (6 mm) thick tempered clear glass, with Low-E sputter coating on number 2 surface.
 - 1) Provide aluminum muntins on number 1 surface (surface applied or mechanically fastened), 1/2 inch flat stock, and floating grid 1/2 inch flat stock.
 - b. Inner layer: 1/4 inch (6 mm) thick clear tempered glass.
 - c. Air space: 1/2 inch (13 mm) thick.



1) Gas fill: 90% Argon/10% Air.

- H. Glass Type GL-8: IGU/Clear (Shafts): Provide siumated divided lites to match existin grid pattern, color and profile; install muntins at surface 1, and floating grid in-between surfaces numbers 2 and 3.
1. No Low-E coatings for GL-8.

2.4 FABRICATION

- A. General: Do not fabricate materials until all specified submittals have been submitted to, and approved by, the Architect.
- B. Fabricate glass as required to openings with edge clearances and bite on glass as recommended by the manufacturer with clean-cut edges where concealed, and smooth-ground, polished and seamed edges where exposed to view. Do not cut, seam, nip or abrade glass after heat-tempering.
1. For non-tempered to be cut at site, provide glass larger than required so as to obtain clean cut edges without seaming or nipping.
- C. Fabricate glass with the following edge treatments.
1. Exposed edges: Polished-finished radiused (penciled).
 2. Concealed edges: Cut edges with minimum edge work.
 3. Butt-joint edges: Flat round and finished with edges eased.
- D. Shop Fabrication:
1. All vision panels and baffles shall be cut to size by manufacturer or by fabricator prior to delivery to site. All glass edges shall be ground smooth, polished and eased. Provide all necessary holes wherever required by the approved Shop Drawings, drilled and tapped to suite project requirements. Do all cutting and drilling prior to tempering.

2.5 ACCESSORIES

- A. Glazing tape: Preformed butyl-polyisobutylene rubber with 100 percent solids contained in extruded tape roll form and complying with AAMA 804.1; coiled on release paper; of sizes required for proper glazing. equal to one of the following:
1. Protective treatments 3030 or 606.
 2. Tremco Preshimmed 440.
 3. Woodmont Chem-Tape 40.
- B. Setting blocks: Neoprene, 80-90 shore A durometer hardness, certified to be "silicone compatible"; sized as follows:
1. Length: 0.1 inch per square foot of glass, but not less than 4 inches.
 2. Width: equal to glazing rabbet space minus 1/16 inch.
 3. Height to suit glazing method and pane weight and area.
- C. Spacers: Neoprene, 60-80 shore A durometer hardness; sized as required.
- D. Glazing sealant:

1. Joint Sealer Type SG (Silicone, general-purpose on-site glazing and repair glazing sealant): One-part medium modulus, neutral curing, synthetic rubber sealant, having a useful life expectancy of at least 20 years, conforming to ASTM C 920, Type S, grade NS, Class 50 for uses NT, G and A. Color as selected by Architect:
 - a. Dow Corning, product "795".
 - b. GE Silicones, product "SilGlaze II SCS2800".
 - c. Tremco, product, "Spectrim 2".
- E. Bond-breakers and backing materials: Type recommended by manufacturer of sealants and gaskets.
- F. Cleaners, Primers, and Sealers: Type recommended by manufacturer of glass and gaskets.

PART 3 - EXECUTION

3.1 EXAMINATION AND PREPARATION

- A. Inspect receiving surfaces and ensure that they are dry and free from dust, or other foreign materials before glazing. Clean all surfaces with cloth saturated with mineral spirits of high-flash naphtha as recommended by glazing tape manufacturer, before glazing.
- B. Field Measurements: Verify that field measurements are as indicated on approved Shop Drawings.
 1. Check all openings, prior to glazing, to make certain that the opening is square, plumb and secure in order that uniform face and edge clearances are maintained.
 2. Determine the actual sizes required by measuring the receiving openings. Size glass and mirrors to permit required clearance and bite around full perimeter of glass, as set forth in the referenced FGMA standards, or as recommended by the glass manufacturer. Do not nip edges, to remove flares or to reduce oversize dimensions, under any circumstance.
- C. Beginning of installation means acceptance of existing conditions.

3.2 GENERAL INSTALLATION OF GLASS HAVING PERMANENT LABELS

- A. Install glass units so that appropriate manufacturer's permanent label for safety glass, and permanent label for fire-rated glass are visible.

3.3 INSTALLATION - WET GLAZING

- A. Utilize wet glazing methods for field installation of glass in exterior curtainwall, storefront, window systems at exterior custom stile and rail wood doors.
- B. Place setting blocks at quarter points on web of sill receiving member. Set glass unit in place with equal spaces on all sides.
- C. Install spacers at a spacing not exceeding 24 inches apart uniformly around perimeter, between interior face of glass unit and the fixed glazing rabbet.

- D. Apply a continuous heel bead of specified sealant between the outer edges of the glass unit and the web of the receiving member, in sufficient quantity to engage the leg of the applied glazing stop, when installed.
- E. As the glazing stop is being applied, install spacers between the outer face of the glass unit and the stop, locating the spacers directly opposite the previously installed interior spacers. Install the glazing stops, ensuring that all clearances around the perimeter of the glass unit conform to the requirements of the respective standards referenced herein.
- F. Apply a continuous bead of sealant around the exterior and interior perimeters, between the glass unit and the fixed rabbet, and between the glass unit and the applied glazing stop, extending the sealant material slightly above the sight line to permit proper tooling thereof.
- G. Tool all exposed sealant at a 45 degree angle away from the glass surface, leaving the sealant surface uniformly dense and smooth.
- H. Immediately remove all excess sealant from surfaces of metal and glass.

3.4 PROTECTION

- A. Protect glass from breakage immediately upon installation. Use streamers or ribbons suitably attached to framing and held free of the glass. Do not apply warning markings directly to the glass.
- B. Cover glass To protect it from activities that might abrade the glass surface.

3.5 CLEANING

- A. Clean glass surfaces promptly after installation, exercising care to avoid damage to the same. Remove excess glazing tape, labels, dirt, and other contaminants.

3.6 SAFETY GLASS SCHEDULE

- A. Safety Glass (fully tempered glass or laminated) glass is required at conditions identified by applicable codes, which include, but are not limited to the following:
 - 1. Glazing in swinging doors except jalousies.
 - 2. Glazing in fixed and sliding panels of sliding patio door assemblies and panels in other doors, including walk-in closets and wardrobes.
 - 3. Glazing in storm doors.
 - 4. Glazing in unframed swinging doors.
 - 5. Glazing in doors and enclosures for hot tubs, whirlpools, saunas, steam rooms, bathtubs and showers.
 - 6. Glazing in any portion of a building wall enclosing these above compartments where the exposed edge of the glazing is less than 60 inches above a standing surface.
 - 7. Glazing in a individual fixed or operable panel adjacent to a door where the nearest exposed edge of the glazing is within a 24-inch arc of either vertical edge of the door in a closed position and where the bottom exposed edge of the glazing is less than 60 inches above a walking surface. (panels where

there is an intervening wall or other permanent barrier between the door and the glazing are exempt.)

8. Glazing in an individual fixed or operable panel where the exposed area of an individual pane is greater than 9 square feet and the exposed bottom edge is less than 18 inches above the floor, the exposed top edge is greater than 36 inches above the floor, and one or more walking surface(s) are within 36 inches horizontally of the plane of the glazing. Exceptions include a panel with a protective bar (1-1/2 inches or more in height and capable of withstanding a horizontal load of 50 pounds per linear foot without contacting the glass installed on the accessible sides of the glazing 34 inches to 38 inches above the floor), and an outboard pane in insulating glass units or multiple glazing where the bottom exposed edge of the glass is 25 feet or more above any grade, roof, walking surface of other horizontal or sloped surface adjacent to the glass interior.
9. Glazing in guards and railings, including structural baluster panels and nonstructural in-fill panels, regardless of height above a walking surface.
10. Glazing in walls and fences enclosing indoor and outdoor swimming pools and spas when the bottom edge of the glazing on the pool side is less than 60 inches above a walking surface on the pool side of the glazing and the glazing is within 60 inches horizontally of a water's edge.
11. Glazing adjacent to stairways, landings and ramps when it is within 36 inches horizontally of a walking surface, within 60 inches horizontally of a bottom tread of a stairway in any direction, and the bottom edge is less than 60 inches above the plane of the adjacent walking surface (or stairway, measured from the nose of the tread).

End of Section